

WIA Austarc 13S

Welding Industries Of Australia

Chemwatch Hazard Alert Code: 4

Chemwatch: 42778
Version No: 7.1

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Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

L.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|---|
| Product name | WIA Austarc 13S |
| Chemical Name | Not Applicable |
| Synonyms | Welding Industries WIA mild-steel welding electrode MMAW; flux coated electrode general purpose welding rod |
| Chemical formula | Not Applicable |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---|
| Relevant identified uses | General purpose, rutile fluxed electrode for all positional welding, especially vertical up. Suitable for general and structural welding work on mild and galvanized steel sheet or plate. Applications include trailers, ductwork, hoppers and storage tanks, etc. |
|--------------------------|---|

Details of the manufacturer or supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | Welding Industries Of Australia |
| Address | 5 Allan Street Melrose Park SA 5039 Australia |
| Telephone | +61 8 8276 6494 |
| Fax | 1300 301 884 |
| Website | http://www.welding.com.au |
| Email | Not Available |

Emergency telephone number

| | |
|-----------------------------------|---|
| Association / Organisation | Welding Industries Of Australia |
| Emergency telephone numbers | +61 8 8372 0609 (Business Hours), +61 419 864 812 (After Hours) |
| Other emergency telephone numbers | Not Available |

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

| | Min | Max |
|--------------|-----|-----|
| Flammability | 0 | |
| Toxicity | 2 | |
| Body Contact | 1 | |
| Reactivity | 0 | |
| Chronic | 4 | |

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|--------------------|---|
| Poisons Schedule | Not Applicable |
| Classification [1] | Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 1A |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

| | |
|-------------|---------------|
| Signal word | Danger |
|-------------|---------------|

Hazard statement(s)

| | |
|------|---------------------|
| H332 | Harmful if inhaled. |
| H350 | May cause cancer. |

Precautionary statement(s) Prevention

| | |
|------|---|
| P201 | Obtain special instructions before use. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P280 | Wear protective gloves and protective clothing. |
| P261 | Avoid breathing dust/fumes. |

Precautionary statement(s) Response

| | |
|-----------|--|
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P312 | Call a POISON CENTER/doctor/physician/first aider/if you feel unwell. |
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |

Precautionary statement(s) Storage

| | |
|------|------------------|
| P405 | Store locked up. |
|------|------------------|

Precautionary statement(s) Disposal

| | |
|------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|------|--|

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|-----------|---|
| Not Available | | consumable electrode which on use generates |
| Not Available | >60 | <u>welding fumes</u> |
| Not Available | | as |
| 1309-37-1. | | <u>iron oxide fume</u> |
| 7439-96-5. | | <u>manganese fume</u> |
| 69012-64-2 | | <u>silica welding fumes</u> |
| Not Available | | titanium, and potassium oxides fume |
| Not Available | | action of arc on air may generate |
| 10028-15-6 | | <u>ozone</u> |
| Not Available | | <u>nitrogen oxides</u> |

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

| | |
|-------------|---|
| Eye Contact | ▶ Particulate bodies from welding spatter may be removed carefully. |
|-------------|---|

Continued...

| | |
|---------------------|---|
| | <ul style="list-style-type: none"> ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. |
| Ingestion | Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract |

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

Both dermal and oral toxicity of manganese salts is low because of limited solubility of manganese. No known permanent pulmonary sequelae develop after acute manganese exposure. Treatment is supportive.

[Ellenhorn and Barceloux: Medical Toxicology]

In clinical trials with miners exposed to manganese-containing dusts, L-dopa relieved extrapyramidal symptoms of both hypo kinetic and dystonic patients. For

short periods of time symptoms could also be controlled with scopolamine and amphetamine. BAL and calcium EDTA prove ineffective.

[Gosselin et al: *Clinical Toxicology of Commercial Products*.]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.

Special hazards arising from the substrate or mixture

| | |
|----------------------|------------|
| Fire Incompatibility | None known |
|----------------------|------------|

Advice for firefighters

| | |
|-----------------------|---|
| Fire Fighting | Alert Fire Brigade and tell them location and nature of hazard. Product is not combustible. No special firefighting procedures required. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered to be a significant fire risk, however containers may burn. ▸ In a fire may decompose on heating and produce toxic / corrosive fumes. |
| HAZCHEM | Not Applicable |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|--------------|---|
| Minor Spills | Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place in suitable containers for disposal. |
| Major Spills | <p>Minor hazard.</p> <ul style="list-style-type: none"> ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Control personal contact with the substance, by using protective equipment if risk of overexposure exists. ▸ Prevent, by any means available, spillage from entering drains or water courses. ▸ Contain spill/secure load if safe to do so. ▸ Bundle/collect recoverable product and label for recycling. ▸ Collect remaining product and place in appropriate containers for disposal. ▸ Clean up/sweep up area. Water may be required. ▸ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

| | |
|---------------|--|
| Safe handling | <p>Earth all lines and equipment.</p> <ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Avoid contact with incompatible materials. ▸ When handling, DO NOT eat, drink or smoke. ▸ Keep containers securely sealed when not in use. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
|---------------|--|

| | |
|--------------------------|---|
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |
|--------------------------|---|

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|--|
| Suitable container | carton <ul style="list-style-type: none"> ▶ Packaging as recommended by manufacturer. ▶ Check that containers are clearly labelled Multi-wall paper container NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Keep dry Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals. |

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|-----------------|---|----------------------|---------------------|---------------------------------|--|
| Australia Exposure Standards | welding fumes | Welding fumes (not otherwise classified) | 5 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | iron oxide fume | Rouge dust | 10 mg/m ³ | Not Available | Not Available | (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica. |
| Australia Exposure Standards | iron oxide fume | Iron oxide fume (Fe ₂ O ₃) (as Fe) | 5 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | manganese fume | Manganese, fume (as Mn) | 1 mg/m ³ | 3 mg/m ³ | Not Available | Not Available |
| Australia Exposure Standards | ozone | Ozone | Not Available | Not Available | 0.1 ppm / 0.2 mg/m ³ | Not Available |

Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|----------------------|----------------------|-----------------------|-------------------------|
| iron oxide fume | 15 mg/m ³ | 360 mg/m ³ | 2,200 mg/m ³ |
| manganese fume | 3 mg/m ³ | 5 mg/m ³ | 1,800 mg/m ³ |
| silica welding fumes | 45 mg/m ³ | 500 mg/m ³ | 3,000 mg/m ³ |
| ozone | 0.24 ppm | 1 ppm | 10 ppm |

| Ingredient | Original IDLH | Revised IDLH |
|----------------------|-------------------------|---------------|
| welding fumes | Not Available | Not Available |
| iron oxide fume | 2,500 mg/m ³ | Not Available |
| manganese fume | 500 mg/m ³ | Not Available |
| silica welding fumes | Not Available | Not Available |
| ozone | 5 ppm | Not Available |
| nitrogen oxides | Not Available | Not Available |

Occupational Exposure Banding

| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit |
|-----------------|-----------------------------------|----------------------------------|
| nitrogen oxides | E | ≤ 0.1 ppm |

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise. Earlier recommendations did not take into account heavy labour, high temperature, high elevations (over 5000 feet above sea level), adverse effects on pregnant workers (i.e. the foetus) and the effects on those with chronic heart and respiratory disease. Workers who smoke frequently have CoHb saturations above 3.5%.

Coburn et al have calculated the time needed to reach 3.5% CoHb at various carbon monoxide exposures.

| Carbon Monoxide Concentration (ppm) | Work Load (time in minutes) | | |
|-------------------------------------|-----------------------------|-------|----------|
| | Sedentary | Light | Moderate |
| 50 | 191 | 102 | 87 |
| 75 | 171 | 62 | 53 |
| 100 | 86 | 46 | 39 |
| 150 | 58 | 31 | 27 |
| 200 | 46 | 24 | 21 |
| 300 | 34 | 18 | 15 |
| 500 | 24 | 13 | 11 |
| 1000 | 18 | 10 | 8 |

Work Load is defined in terms of alveolar ventilation as:

| Work Load | Ventilation (l/min) |
|-----------|---------------------|
| Sedentary | 6 |
| Light | 15 |
| Moderate | 20 |

Coburn, R.F.: Foster, R.E.: Kane, P.B.: Considerations of the Physiological Variables that Determine the Carboxyhaemoglobin Concentration in Man. J. Clin Invest. 44(1):1899-1910 (1965)

Odour Safety Factor(OSF)

OSF=0.00025 (CARBON MONOXIDE)

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics. Chronic exposure at 0.1 ppm or more can induce significant adverse effects in the lower respiratory tract of both normal and atopic individuals.

Human exposure for 2 hours at an average concentration of 1.5 ppm ozone resulted in a 20% reduction in timed vital capacity of the lung and other effects.

Concentrations of ozone in excess of a few tenths ppm cause occasional discomfort to exposed individuals manifest as headache, dryness of the throat and mucous membranes of the eyes and nose following exposures of short duration.

Exposure to ozone during moderate to heavy work loads results in significantly decreased forced vital capacity (FVC) and forced expiratory volume in one second (FEV1) at 0.12 ppm; this is effect is greater at higher concentrations.

Odour Safety Factor(OSF)

OSF=1.1 (OZONE)

For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide. The recommended TLV-TWA takes account of this relationship.

Exposure at or below the recommended TLV-TWA is thought to reduce the potential for immediate injury, adverse physiological effects, pulmonary disease (including the risk of increased airway resistance) from prolonged daily exposure

Odour Safety Factor (OSF)

OSF=7.7 (nitric oxide)

Exposure controls

Appropriate engineering controls

For manual arc welding operations the nature of ventilation is determined by the location of the work.

- ▶ For outdoor work, natural ventilation is generally sufficient.
- ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation. (Open work spaces exceed 300 cubic metres per welder)
- ▶ For work conducted in limited or confined spaces, mechanical ventilation, using local exhaust systems, is required. (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium)

Mechanical or local exhaust ventilation may not be required where the process working time does not exceed 24 mins. (in an 8 hr. shift) provided the work is intermittent (a maximum of 5 mins. every hour). Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| Type of Contaminant: | Air Speed: |
|--|------------------------------|
| welding, brazing fumes (released at relatively low velocity into moderately still air) | 0.5-1.0 m/s (100-200 f/min.) |

| | <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="384 255 1203 443"> <thead> <tr> <th data-bbox="384 255 903 293">Lower end of the range</th> <th data-bbox="903 255 1203 293">Upper end of the range</th> </tr> </thead> <tbody> <tr> <td data-bbox="384 293 903 331">1: Room air currents minimal or favourable to capture</td> <td data-bbox="903 293 1203 331">1: Disturbing room air currents</td> </tr> <tr> <td data-bbox="384 331 903 369">2: Contaminants of low toxicity or of nuisance value only.</td> <td data-bbox="903 331 1203 369">2: Contaminants of high toxicity</td> </tr> <tr> <td data-bbox="384 369 903 407">3: Intermittent, low production.</td> <td data-bbox="903 369 1203 407">3: High production, heavy use</td> </tr> <tr> <td data-bbox="384 407 903 443">4: Large hood or large air mass in motion</td> <td data-bbox="903 407 1203 443">4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p> | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|--|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Lower end of the range | Upper end of the range | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | |
| <p>Individual protection measures, such as personal protective equipment</p> |  | | | | | | | | | | |
| <p>Eye and face protection</p> | <p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p> <ul style="list-style-type: none"> ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7] ▶ An approved face shield or welding helmet can also have filters for optical radiation protection, and offer additional protection against debris and sparks. ▶ UV blocking protective spectacles with side shields or welding goggles are considered primary protection, with the face shield or welding helmet considered secondary protection. ▶ The optical filter in welding goggles, face mask or helmet must be a type which is suitable for the sort of work being done. A filter suitable for gas welding, for instance, should not be used for arc welding. ▶ Face masks which are self dimming are available for arc welding, MIG, TIG and plasma cutting, and allow better vision before the arc is struck and after it is extinguished. | | | | | | | | | | |
| <p>Skin protection</p> | <p>See Hand protection below</p> | | | | | | | | | | |
| <p>Hands/feet protection</p> | <p>Welding Gloves Safety footwear</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) | | | | | | | | | | |
| <p>Body protection</p> | <p>See Other protection below</p> | | | | | | | | | | |
| <p>Other protection</p> | <p>Overalls</p> <ul style="list-style-type: none"> ▶ Eyewash unit. <p>Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.</p> <p>Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.</p> | | | | | | | | | | |

Respiratory protection

Type NO Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | NO-AUS | - | NO-PAPR-AUS / Class 1 |
| up to 50 x ES | - | NO-AUS / Class 1 | - |
| up to 100 x ES | - | NO-2 | NO-PAPR-2 ^ |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| | | | |
|---|---|--|----------------|
| Appearance | Electrode consisting of a rutile type powdered flux extruded around a mild steel wire. Blue and white stripe on the flux coating, plain tip. Cold electrodes are odourless. Insoluble in water. Weld metal composition: 0.08%C, 0.55%Mn, 0.5%Si, balance Fe. Tensile strength 515MPa; CVN impact value 60J @ 0°C. | | |
| Physical state | Manufactured | Relative density (Water = 1) | >5 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | >1500 | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Applicable | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | Not Applicable | Taste | Not Available |
| Evaporation rate | Not Applicable | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Applicable |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Negligible |
| Vapour pressure (kPa) | Negligible | Gas group | Not Available |
| Solubility in water | Immiscible | pH as a solution (1%) | Not Applicable |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 Stability and reactivity

| | |
|---|---|
| Reactivity | See section 7 |
| Chemical stability | Product is considered stable and hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|----------------|--|
| Inhaled | Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled. Manganese fume is toxic and produces nervous system effects characterised by tiredness. Acute poisoning is rare although acute inflammation of the lungs may occur. A chemical pneumonia may also result from frequent exposure. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume |
|----------------|--|

| | |
|---------------------|--|
| | <p>fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> |
| Ingestion | <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p> |
| Skin Contact | <p>Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface. Except for this effect, which can progress to thermal burns in some situations, infrared radiation is not dangerous to welders. Most welders protect themselves from IR (and UV) with a welder's helmet (or glasses) and protective clothing.</p> |
| Eye | <p>Fumes from welding/brazing operations may be irritating to the eyes.</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV. Exposure to ultraviolet rays may also increase the skin effects of some industrial chemicals (coal tar and cresol compounds, for example).</p> <p>Exposure of the human eye to intense visible light can produce adaptation, pupillary reflex, and shading of the eyes. Such actions are protective mechanisms to prevent excessive light from being focused on the retina. In the arc welding process, eye exposure to intense visible light is prevented for the most part by the welder's helmet. However, some individuals have sustained retinal damage due to careless "viewing" of the arc. At no time should the arc be observed without eye protection.</p> |
| Chronic | <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Whilst mild steel welding represents little risk, the stainless steel welder, exposed to chromium and nickel fume, may be at risk and it is this factor which may account for the overall increase in lung cancer incidence among welders. Cold isolated electrodes are relatively harmless. Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>severe disorders of the nervous system, has been reported in welders working on Mn steels in confined spaces.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Although they may irritate the upper respiratory tract no health disorders in welders are known to result from exposure to fumes of titanium</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p> |

| | | |
|-----------------------------|---|--|
| WIA Austarc 13S | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| welding fumes | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| iron oxide fume | TOXICITY | IRRITATION |
| | Oral (Rat) LD50: >5000 mg/kg ^[1] | Not Available |
| manganese fume | TOXICITY | IRRITATION |
| | Inhalation(Rat) LC50: >5.14 mg/l4h ^[1] | Eye (rabbit) 500mg/24H Mild |
| | Oral (Rat) LD50: >2000 mg/kg ^[1] | Eye: no adverse effect observed (not irritating) ^[1] |
| | | Skin (rabbit) 500mg/24H Mild |
| | | Skin: no adverse effect observed (not irritating) ^[1] |
| silica welding fumes | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >5000 mg/kg ^[2] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Oral (Rat) LD50: 3160 mg/kg ^[2] | Skin: no adverse effect observed (not irritating) ^[1] |

| | | |
|------------------------|---|---|
| ozone | TOXICITY | IRRITATION |
| | Inhalation(Rat) LC50: 3.6 ppm4h ^[1] | Eye: adverse effect observed (irreversible damage) ^[1] Skin: adverse effect observed (corrosive) ^[1] |
| nitrogen oxides | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |

| | |
|----------------------|---|
| WELDING FUMES | <p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel. However the presence of such metals and the intensity of exposure to each differ significantly according to a number of variables, including the type of welding technique used and the composition of the base metal and consumable. Nonetheless, IARC did not differentiate between these variables in its decision.</p> <p>There has been considerable evidence over several decades regarding cancer risks in relation to welding activities. Several case-control studies reported excess risks of ocular melanoma in welders. This association may be due to the presence in some welding environments of fumes of thorium-232, which is used in tungsten welding rods</p> <p>Different welding environments may present different and complex profiles of exposures. In one study to characterise welding fume aerosol nanoparticles in mild steel metal active gas welding showed a mass median diameter (MMMD) of 200-300 nm. A widespread consensus seems to have formed to the effect that some welding environments, notably in stainless steel welding, do carry risks of lung cancer. This widespread consensus is in part based on empirical evidence regarding risks among stainless steel welders and in part on the fact that stainless steel welding entails moderately high exposure to nickel and chromium VI compounds, which are recognised lung carcinogens. The corollary is that welding without the presence of nickel and chromium VI compounds, namely mild-steel welding, should not carry risk. But it appears that this line of reasoning is not supported by the accumulated body of epidemiologic evidence. While there remained some uncertainty about possible confounding by smoking and by asbestos, and some possible publication bias, the overwhelming evidence is that there has been an excess risk of lung cancer among welders as a whole in the order of 20%-40%. The most begrudging explanation is that there is an as-yet unexplained common reason for excess lung cancer risks that applies to all types of welders. It has been proposed that iron fumes may play such a role, and some Finnish data appear to support this hypothesis, though not conclusively. This hypothesis would also imply that excess lung cancer risks among welders are not unique to welders, but rather may be shared among many types of metal working occupations.</p> <p>Welders are exposed to a range of fumes and gases (evaporated metal, metal oxides, hydrocarbons, nanoparticles, ozone, oxides of nitrogen (NOx)) depending on the electrodes, filler wire and flux materials used in the process, but also physical exposures such as electric and magnetic fields (EMF) and ultraviolet (UV) radiation. Fume particles contain a wide variety of oxides and salts of metals and other compounds, which are produced mainly from electrodes, filler wire and flux materials. Fumes from the welding of stainless-steel and other alloys contain nickel compounds and chromium[VI] and [III].</p> <p>Ozone is formed during most electric arc welding, and exposures can be high in comparison to the exposure limit, particularly during metal inert gas welding of aluminium. Oxides of nitrogen are found during manual metal arc welding and particularly during gas welding. Welders who weld painted mild steel can also be exposed to a range of organic compounds produced by pyrolysis.</p> <p>In one study particle elemental composition was mainly iron and manganese. Ni and Cr exposures were very low in the vicinity of mild steel welders, but much higher in the background in the workshop where there presumably was some stainless steel welding.</p> <p>Personal exposures to manganese ranged from 0.01-4.93 mg/m³ and to iron ranged from 0.04-16.29 mg/m³ in eight Canadian welding companies. Types of welding identified were mostly (90%) MIG mild steel, MIG stainless steel, and TIG aluminum. Carbon monoxide levels were less than 5.0 ppm (at source) and ozone levels varied from 0.4-0.6 ppm (at source). Welders, especially in shipyards, may also be exposed to asbestos dust. Physical exposures such as electric and magnetic fields (EMF) and ultraviolet (UV) radiation are also common.</p> <p>In all, the in vivo studies suggest that different welding fumes cause varied responses in rat lungs in vivo, and the toxic effects typically correlate with the metal composition of the fumes and their ability to produce free radicals. In many studies both soluble and insoluble fractions of the stainless steel welding fumes were required to produce most types of effects, indicating that the responses are not dependent exclusively on the soluble metals</p> <p>Lung tumourigenicity of welding fumes was investigated in lung tumour susceptible (A/J) strain of mice. Male mice were exposed by pharyngeal aspiration four times (once every 3 days) to 85 ug of gas metal arc-mild steel (GMA-MS), GMA-SS, or manual metal arc-SS (MMA-SS) fume. At 48 weeks post-exposure, GMA-SS caused the greatest increase in tumour multiplicity and incidence, but did not differ from sham exposure. Tumour incidence in the GMA-SS group versus sham control was close to significance at 78 weeks post exposure. Histopathological analysis of the lungs of these mice showed the GMA-SS group having an increase in preneoplasia/tumour multiplicity and incidence compared to the GMA-MS and sham groups at 48 weeks. The increase in incidence in the GMA-SS exposed mice was significant compared to the GMA-MS group but not to the sham-exposed animals, and the difference in incidence between the GMA-SS and MMA-SS groups was of border-line significance (p = 0.06). At 78 weeks post-exposure, no statistically significant differences</p> <p>A significantly higher frequency of micronuclei in peripheral blood lymphocytes (binucleated cell assay) and higher mean levels of both centromere-positive and centromere-negative micronuclei was observed in welders (n=27) who worked without protective</p> |
|----------------------|---|

| | | | |
|------------------------------------|--|------------------------|---|
| | <p>device compared to controls (n=30). The rate of micronucleated cells did not correlate with the duration of exposure</p> <p>WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS. Not available. Refer to individual constituents.</p> | | |
| SILICA WELDING FUMES | <p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS] For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure. Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m³ to 150 mg/m³. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m³. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m³. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL. Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected. For Synthetic Amorphous Silica (SAS) Repeated dose toxicity Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet. Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m³ based on mild reversible effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m³ based on reversible effects in the lungs and effects in the nasal cavity. For silane treated synthetic amorphous silica: Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested. There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> | | |
| OZONE | <p>NOTE: Ozone aggravates chronic obstructive pulmonary diseases. Ozone is suspected also of increasing the risk of acute and chronic respiratory disease, mutagenesis and foetotoxicity. In animals short-term exposure to ambient concentrations of less than 1 ppm results in reduced capacity to kill intrapulmonary organisms and allows purulent bacteria to proliferate [Ellenhorn etal].</p> | | |
| NITROGEN OXIDES | <p>Data for nitrogen dioxide: Substance has been investigated as a mutagen and reproductive effector. NOTE: Interstitial edema, epithelial proliferation and, in high concentrations, fibrosis and emphysema develop after repeated exposure. No significant acute toxicological data identified in literature search.</p> | | |
| OZONE & NITROGEN OXIDES | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> | | |
| Acute Toxicity | ✓ | Carcinogenicity | ✓ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✗ |

| | | | |
|-----------------------------------|---|--------------------------|---|
| Serious Eye Damage/Irritation | ✗ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✗ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| WIA Austarc 13S | Endpoint | Test Duration (hr) | Species | Value | Source |
|----------------------|--|--------------------|-------------------------------|-------------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| welding fumes | Endpoint | Test Duration (hr) | Species | Value | Source |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| iron oxide fume | Endpoint | Test Duration (hr) | Species | Value | Source |
| | LC50 | 96h | Fish | 0.05mg/l | 2 |
| | EC50 | 72h | Algae or other aquatic plants | 18mg/l | 2 |
| | EC50 | 48h | Crustacea | >100mg/l | 2 |
| | NOEC(ECx) | 504h | Fish | 0.52mg/l | 2 |
| manganese fume | Endpoint | Test Duration (hr) | Species | Value | Source |
| | NOEC(ECx) | 504h | Algae or other aquatic plants | 0.05-3.7mg/l | 4 |
| | EC50 | 72h | Algae or other aquatic plants | 2.8mg/l | 2 |
| | LC50 | 96h | Fish | >3.6mg/l | 2 |
| | EC50 | 48h | Crustacea | >1.6mg/l | 2 |
| silica welding fumes | Endpoint | Test Duration (hr) | Species | Value | Source |
| | NOEC(ECx) | 504h | Crustacea | 100mg/l | 2 |
| | LC50 | 96h | Fish | >100mg/l | 2 |
| | EC50 | 72h | Algae or other aquatic plants | ~250mg/l | 2 |
| ozone | Endpoint | Test Duration (hr) | Species | Value | Source |
| | LC50 | 96h | Fish | 0.0081-0.0106mg/l | 4 |
| | NOEC(ECx) | 2160h | Fish | 0.002mg/L | 5 |
| nitrogen oxides | Endpoint | Test Duration (hr) | Species | Value | Source |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| Legend: | Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data | | | | |

No data

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------|---------------------------------------|---------------------------------------|
| | No Data available for all ingredients | No Data available for all ingredients |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|---------------------------------------|
| | No Data available for all ingredients |

Continued...

Mobility in soil

| Ingredient | Mobility |
|------------|---------------------------------------|
| | No Data available for all ingredients |

SECTION 13 Disposal considerations**Waste treatment methods**

| Product / Packaging disposal | |
|------------------------------|--|
| | <ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill. ▶ Recycle containers if possible, or dispose of in an authorised landfill. |

SECTION 14 Transport information**Labels Required**

| | |
|------------------|----------------|
| Marine Pollutant | NO |
| HAZCHEM | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|----------------------|---------------|
| welding fumes | Not Available |
| iron oxide fume | Not Available |
| manganese fume | Not Available |
| silica welding fumes | Not Available |
| ozone | Not Available |
| nitrogen oxides | Not Available |

Transport in bulk in accordance with the IGC Code

| Product name | Ship Type |
|----------------------|---------------|
| welding fumes | Not Available |
| iron oxide fume | Not Available |
| manganese fume | Not Available |
| silica welding fumes | Not Available |
| ozone | Not Available |
| nitrogen oxides | Not Available |

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture**

welding fumes is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

iron oxide fume is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

manganese fume is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

silica welding fumes is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

ozone is found on the following regulatory lists

Not Applicable

nitrogen oxides is found on the following regulatory lists

Not Applicable

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | No (ozone) |
| Canada - DSL | No (ozone) |
| Canada - NDSL | No (iron oxide fume; manganese fume; silica welding fumes) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | No (manganese fume; ozone) |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | No (ozone) |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | No (silica welding fumes) |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 10/03/2023 |
| Initial Date | 28/09/2002 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|---|
| 6.1 | 23/12/2022 | Classification review due to GHS Revision change. |
| 7.1 | 10/03/2023 | Classification change due to full database hazard calculation/update. |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.

Please ensure that this MSDS is received by the appropriate person. [Welding Industries of Australia].