

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-227

Product code : 000000606742

#### Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Telefax : +61 2 9725 33 30

Emergency telephone number : +61 1800 033 111

#### Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 4

#### GHS label elements

Hazard pictograms : None

Signal word : Warning

Hazard statements : H227 Combustible liquid.

Precautionary statements :  
**Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.  
**Response:**  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:**  
P403 Store in a well-ventilated place.  
**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

#### Other hazards which do not result in classification

None known.

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

#### Components

Chemical name	CAS-No.	Concentration (% w/w)
xylene	1330-20-7	0 -< 10
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	64742-82-1	>= 1 -< 10
4,4'-methylenediphenyl diisocyanate	101-68-8	0 -< 1

### SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.

In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.

In case of eye contact : Flush eyes with water as a precaution.  
Remove contact lenses.  
Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.  
See Section 11 for more detailed information on health effects and symptoms.

Notes to physician : Treat symptomatically.

### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)

Unsuitable extinguishing media : Water

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : For personal protection see section 8.
- Environmental precautions : No special environmental precautions required.
- Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).  
Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : For personal protection see section 8.  
Follow standard hygiene measures when handling chemical products
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.
- Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Observe label precautions.  
Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	STEL	150 ppm 655 mg/m <sup>3</sup>	AU OEL
		TWA	80 ppm 350 mg/m <sup>3</sup>	AU OEL
Hydrocarbons, C <sub>9</sub> -C <sub>12</sub> , n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	64742-82-1	TWA	900 mg/m <sup>3</sup>	AU OEL
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.02 mg/m <sup>3</sup> (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m <sup>3</sup>	AU OEL

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

			(NCO)	
--	--	--	-------	--

### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI

**Appropriate engineering controls** : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

### Personal protective equipment

**Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
Follow AS/NZS 1337.1  
Recommended: Butyl rubber/nitrile rubber gloves.  
Contaminated gloves should be removed.

**Eye protection** : Safety glasses

**Skin and body protection** : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)  
Follow AS 2210:3  
Protective clothing needs to be made of cotton.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance** : paste

**Colour** : various

**Odour** : characteristic

**Odour Threshold** : No data available

**pH** : Not applicable

**Melting point/range / Freezing point** : No data available

**Boiling point/boiling range** : No data available

# SAFETY DATA SHEET

## Sikaflex®-227



Version 2.0	Revision Date: 29.10.2021	SDS Number: 000000606742	Date of last issue: 06.07.2016 Date of first issue: 06.07.2016
----------------	------------------------------	-----------------------------	---

Flash point	:	ca. 64.6 °C (148.3 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1.26 g/cm <sup>3</sup> (23 °C (73 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	ca. > 20.5 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available

### SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	No data available
Incompatible materials	:	see section 7.

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1,700 mg/kg

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

#### Skin corrosion/irritation

Not classified based on available information.

#### Components:

##### **Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):**

Assessment : Repeated exposure may cause skin dryness or cracking.

#### Serious eye damage/eye irritation

Not classified based on available information.

#### Respiratory or skin sensitisation

##### **Skin sensitisation**

Not classified based on available information.

##### **Respiratory sensitisation**

Not classified based on available information.

#### Chronic toxicity

##### **Germ cell mutagenicity**

Not classified based on available information.

##### **Carcinogenicity**

Not classified based on available information.

##### **Reproductive toxicity**

Not classified based on available information.

##### **STOT - single exposure**

Not classified based on available information.

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

### STOT - repeated exposure

Not classified based on available information.

### Aspiration toxicity

Not classified based on available information.

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

##### **xylene:**

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 2.2 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l  
Exposure time: 7 d

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

# SAFETY DATA SHEET

## Sikaflex®-227



Version  
2.0

Revision Date:  
29.10.2021

SDS Number:  
000000606742

Date of last issue: 06.07.2016  
Date of first issue: 06.07.2016

---

### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

Not regulated as a dangerous good

##### IATA-DGR

Not regulated as a dangerous good

##### IMDG-Code

Not regulated as a dangerous good

##### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### National Regulations

##### ADG

Not regulated as a dangerous good

---

### SECTION 15. REGULATORY INFORMATION

#### Safety, health and environmental regulations/legislation specific for the substance or mixture

Standard for the Uniform : No poison schedule number allocated  
Scheduling of Medicines and  
Poisons

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors  
Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

#### The components of this product are reported in the following inventories:

AICS : On the inventory, or in compliance with the inventory

---

### SECTION 16. OTHER INFORMATION

Revision Date : 29.10.2021  
Date format : dd.mm.yyyy

#### Full text of other abbreviations

ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)  
AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.



# SAFETY DATA SHEET

## Sikaflex®-227



Version 2.0	Revision Date: 29.10.2021	SDS Number: 000000606742	Date of last issue: 06.07.2016 Date of first issue: 06.07.2016
----------------	------------------------------	-----------------------------	---

AU OEL / TWA	: Exposure standard - time weighted average
AU OEL / STEL	: Exposure standard - short term exposure limit
ADG	: Australian Dangerous Goods Code.
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: [aus.sika.com](http://aus.sika.com)

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

AU / EN